

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A razor head having one or more fixed bridge partitions and at least one razor blade attached to a corresponding fixed bridge partition of substantially equal length, each of the ~~at least one razor blade~~ comprising:

an edge portion with a cutting edge;¹ and

a further portion having a top side attached to the corresponding fixed bridge partition of the razor head, and an unattached bottom side; and

a bending portion positioned between the edge and further portions where

the edge portion ~~being is~~ bent relative to the further portion ~~in a bending zone and~~ spaced from said cutting edge and the fixed bridge partition,

wherein at least the edge portion has a material structure hardened by a first heat treatment and wherein the bending ~~zone~~ portion has a locally re-heated structure formed subsequent to the first heat treatment.

2. (Currently amended) The razor head as claimed in claim 1, wherein the bending ~~zone~~ portion is less than 1 mm away from the cutting edge.

3. (Currently amended) The razor head as claimed in claim 1, wherein the razor

blade has a blade material thickness, the blade material thickness at the bending zone portion being larger than the blade material thickness at the further portion.

4. (Previously presented) The razor head as claimed in claim 1, comprising at least two razor blades mounted parallel to each other in the razor head, wherein each of the at least two razor blades are attached to a different corresponding fixed bridge partition, wherein the edge portion of at least one of said at least two razor blades is bent towards at least one neighboring one of said at least two razor blades and projects towards said at least one neighboring one of said at least two razor blades over a distance perpendicular to the further blade portion of said razor blade which is smaller than the spacing between the further portions of these at least two of said razor blades.

5. (Previously presented) The razor head as claimed in claim 1, comprising at least two razor blades, wherein each of the at least two razor blades are attached to a different corresponding fixed bridge partition, and wherein a spacing present between successive cutting edges is less than 1.2 mm.

6. (Previously presented) The razor head as claimed in claim 1, comprising four razor blades each mounted to a different corresponding fixed bridge partition, parallel to each other in the razor head, wherein a spacing is present between the cutting edges.

7. (Currently amended) A method of manufacturing ~~a~~ at least one razor blade from a

corresponding razor blade blank for attachment to a corresponding substantially of equal length fixed bridge partition of a razor head, the method comprising acts of:

forming an edge portion ~~of the razor blade blank~~ with a cutting edge, a bending portion, and a further portion; by bending the edge portion relative to the further portion;

hardening the razor blade blank by a heat treatment;

reheating, after hardening of the razor blade blank, ~~a~~ the bending portion of the razor blade blank locally to bend the edge portion of the razor blade blank relative to the further portion of the razor blade blank; and

attaching a top side of the further portion to a corresponding fixed bridge partition of the razor head while leaving a bottom side unattached and spacing the bending portion from the fixed bridge partition.

8. (Previously presented) The method as claimed in claim 7, wherein the local heating of the razor blade blank is carried out by locally irradiating the razor blade blank with a laser beam.

9. (Previously presented) The method as claimed in claim 7, wherein the cutting edge is ground after hardening and before bending.

10-12. (Canceled)

13. (Currently amended) The method as claimed in claim 7, wherein the razor blade

has a blade material thickness, the blade material thickness at a bending ~~zone~~portion being larger than the blade material thickness at the further portion.

14. (Currently amended) The method as claimed in claim 7, wherein
~~the razor blade blank is a first razor blade blank and the corresponding fixed bridge partition is a first corresponding fixed bridge partition, the method comprising acts of:~~
~~—— forming an edge portion of a second razor blade blank with a cutting edge and a further portion; bending the edge portion of the second razor blade blank relative to the further portion of the second razor blade blank;~~
~~—— hardening the second razor blade blank by a heat treatment;~~
~~reheating, after hardening of the second razor blade blank, a portion of the second razor blade blank locally to bend the edge portion of the second razor blade blank relative to the further portion of the second razor blade blank; and~~
~~attaching the further portion of the second razor blade blank to a second corresponding fixed bridge partition of the razor head~~a plurality of razor blades are manufactured from a plurality of razor blade blanks and attached to a plurality of corresponding fixed bridge partitions having same length as the razor blades.